

EFIS-D6

Installation Guide

This product is not approved for installation in type certificated aircraft.

P/N 101209-000, Revision A For use with firmware version 1.0 May, 2009 Copyright © 2003-2009 by Dynon Avionics, Inc.

Contact Information

Dynon Avionics, Inc. 19825 141st Place NE Woodinville, WA 98072 Phone: (425) 402-0433 - 7:00 AM – 5:00 PM (Pacific Time) Monday - Friday Fax: (425) 984-1751

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1. INTRODUCTION

This manual provides information about the physical, electrical, and plumbing installation of the EFIS-D6, EDC-D10A and optional AOA pitot probe purchased from Dynon Avionics. Additionally, this guide deals with setting up the installation-dependant firmware options. Because you may not have purchased all the components, you need only read through the relevant sections of this guide. Information about the *operation* of this instrument can be found in the EFIS-D6 Pilot's User Guide.

The EFIS-D6 uses solid-state sensor technology to give an accurate and easy-to-understand display. To ensure accuracy in its readings, it is very important that you install the instrument correctly and perform the specified calibration steps. This installation guide will help you through that process.

Warning

Dynon Avionics' products incorporate a variety of precise, calibrated electronics. Except for replacing the optional internal backup battery in EFIS-based products per the installation guide, our products do not contain any field/user-serviceable parts. Units that have been found to have been taken apart may not be eligible for repair under warranty. Additionally, once a Dynon Avionics unit is opened up, it will require calibration and verification at our Woodinville, WA offices before it can be considered airworthy.

About this Guide

In the electronic (.PDF) version of this manual, page and section references in the Table of Contents and elsewhere act as hyperlinks taking you to the relevant location in the manual. The latest version of this manual may be downloaded from our website at <u>downloads.dynonavionics.com</u>.

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Any text following this icon refers to a setting or situation which merits particularly close attention.

Menu Descriptions

Throughout this guide, the ">" character is used to indicate entering a deeper level of the menu system. For example, "EFIS > SETUP > VRSION" indicates entering the EFIS menu, pressing MORE, then pressing SETUP, and then pressing VRSION to enter the firmware version menu. Note that the MORE button is not shown in the sequence, since pressing MORE reveals more options in the same level of the menu system.

2. WIRING OVERVIEW

Please follow these instructions explicitly as improper wiring can result in permanent damage to your instrument and/or the accompanying sensors.

All electrical power and EFIS-specific lines interface with the EFIS-D6 via the female 25-pin Dsub connector on the back of the instrument. Ensure that the unit powers on and that all indicators display expected values before completing the final physical assembly.

Recommended Wiring Practices

For all electrical connections, use correct wiring techniques, taking care to properly insulate any exposed wire. A short circuit between any of the wires may cause damage to the EFIS-D6 and/or your aircraft. Make all connections to your harness before plugging it into any of the components of the system. Do not make connections while power is applied at any point in the system.

Dynon Avionics sells a wiring harness for all connections to the EFIS-D6. The harness is made up of 22 AWG wire and meets Mil Standard MIL-W-22759/16 (Tefzel insulation). If you have opted not to purchase this harness, please refer to the provided wiring diagrams for construction information. We recommend that all wire you use also meets Mil Standard MIL-W-22759/16; all wire supplied by Dynon Avionics (with the exception of thermocouple wire, which uses FEP insulation) meets this specification.

When using *any* pre-manufactured harness, verify that each pin has continuity with the expected wire on the wiring diagram. This test can be easily done with a multimeter. When verifying harnesses, use the wiring charts and diagrams in this guide as your ultimate authority on pin function (for any harness) and wire color (for harnesses purchased from Dynon Avionics).

Route all wiring such that there are no spots where it could chafe or break. Use appropriate strain relief at all junctions between wires and connectors. We recommend that you secure all wires at regular intervals along wiring runs to accommodate vibration effects.

All connections on the EFIS female 25-pin harness are described in the Instrument Installation section on page 3-1.

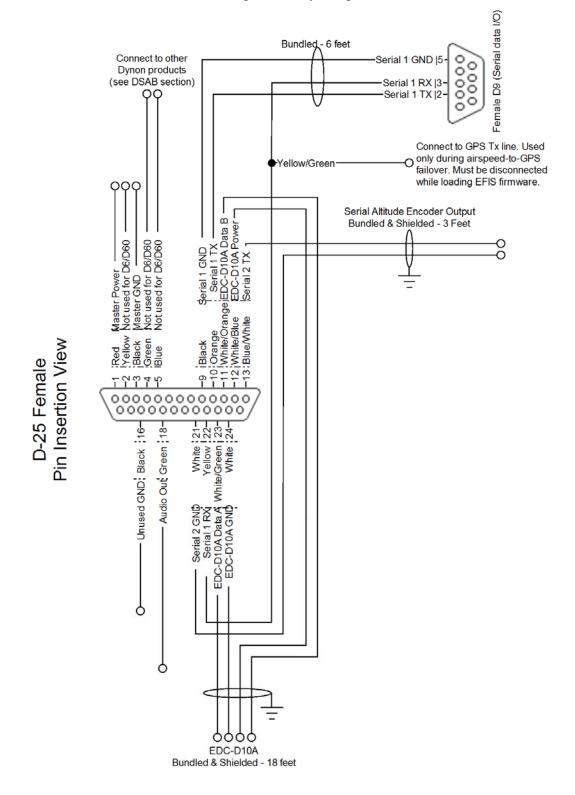
Power Requirements

22 AWG wire is normally sufficient for the power supply and ground lines, but we recommend that you consult a wire sizing chart and determine the size required for the wire routing in your particular aircraft. Ensure that the power lines include a circuit breaker or an appropriately sized fuse for the wire you select. Power is fed to the EFIS-D6 via pins in the female D-25 connector as shown on the 25-Pin Female EFIS Harness diagram on page 2-2.

The EFIS-D6 system-wide power requirement is **8 watts** typical and **13 watts** maximum. On a 12-volt system, this translates to about 1 amp of maximum current draw. On a 24-volt system, this translates to about 0.5 amp maximum current draw. Normally, a 2-amp circuit breaker or fuse is sufficient.

25-Pin Female EFIS Harness

Below is the wiring diagram of the EFIS 25-pin female harness. If you purchased your harness from Dynon Avionics, it is color coded according to the chart on the following page. Unless noted otherwise, all wires are 3 feet long on the Dynon-provided harness.



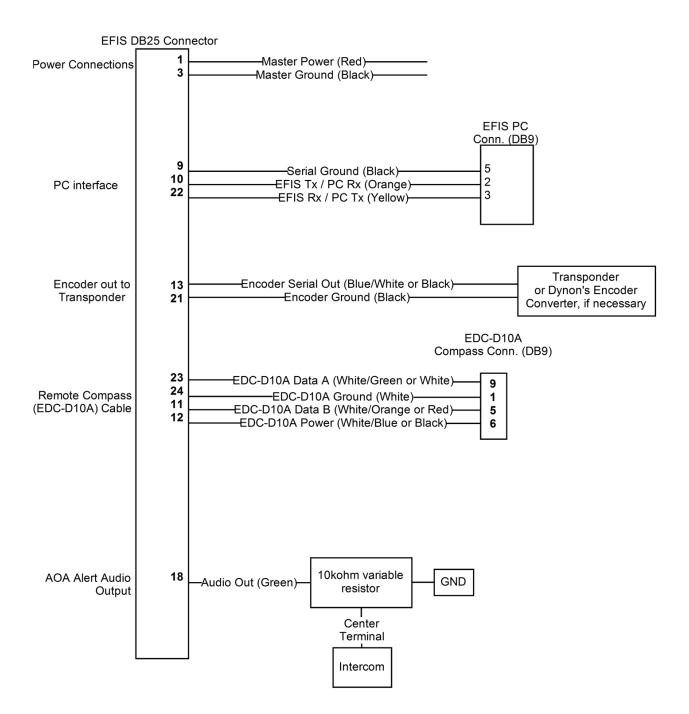
The pin assignments for the female 25-pin harness are repeated below. *Note that the pin numbers are labeled on the face of both the female and male connector*. Each connection on the harness supplied by Dynon is color-coded. These colors are listed in the following chart.

For wires that are marked "(Unused in EFIS-D6)", terminate these wires in an appropriate manner (insure that they do not short). Dynon recommends not cutting or removing these wires to preserve the option of upgrading the EFIS-D6 to an EFIS-D10A

Female DB25 Pin #	Dynon Harness Wire Color	Function	Details
1	Red	Master Switch Power (10-30 volts)	Page 3-3
2	Yellow	(Unused in EFIS-D6)	
3	Black	Primary Ground	Page 3-3
4	Green	(Unused in EFIS-D6)	
5	Blue	(Unused in EFIS-D6)	
6	N/A	No Connect	
7	N/A	No Connect	
8	N/A	No Connect	
9	Black (bundled)	PC Serial Ground	Page 3-4
10	Orange (bundled)	EFIS-D6 Transmit / PC Serial Receive (RS-232)	Page 3-4
11	White/Orange (Red on some harnesses)	EDC-D10A Data B	Page 3-2
12	White/Blue (Black on some harnesses)	EDC-D10A Power (12V)	Page 3-2
13	Blue/White (Black on some harnesses)	Serial Encoder Transmit (RS-232)	Page 5-15
14	N/A	No Connect	
15	N/A	Emergency Backup Power	Page 3-3
16	Black	Ground	
17	N/A	No Connect	
18	Green	Audio out	Page 3-7
19	N/A	No Connect	
20	N/A	No Connect	
21	White (Bundled in Encoder cable)	Serial Encoder Ground	Page 5-15
22	Yellow (Bundled)	EFIS-D6 Receive / PC Serial Transmit (RS-232)	Page 3-4
23	White/Green (Green on some harnesses)	EDC-D10A Data A	Page 3-2
24	White	EDC-D10A GND	Page 3-2
25	N/A	No Connect	

WIRING SYSTEM OVERVIEW

The following block diagram depicts the basic layout of the EFIS DB25 electrical connections and is for reference only. Read the specific instructions for each connection prior to installation. The colors shown refer to the Dynon-supplied EFIS harness.



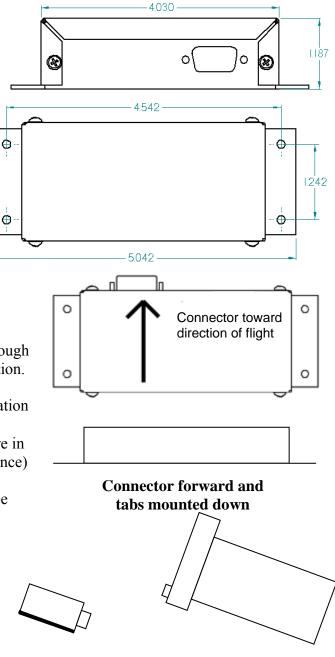
3. INSTRUMENT INSTALLATION

This section provides you with the information needed to physically and electrically install the EFIS-D6. While the EFIS-D6 includes a built-in electronic compass, it is recommended to install and calibrate the included EDC-D10A Remote Compass Module.

Selecting a Remote Compass Module Location

Finding a good location for the EDC-D10A remote compass module is critical to an accurate EFIS-D6 heading display. Keep in mind that calibration can compensate for small static magnetic fields superimposed upon the earth's field; it cannot take into account dynamic effects like AC currents, non-constant DC currents and non-stationary ferrous material (e.g., an electric turn coordinator). Use the following suggestions to help you find a good location for your EDC-D10A.

- Keep the EDC-D10A away from any source of magnetic fields (such as electrical equipment and currentcarrying wires) and ferrous material.
- Move a handheld compass throughout the space surrounding your location to get a rough idea of the suitability of your chosen location. If the needle deviates significantly from magnetic north in any given area, that location would not be ideal for the EDC-D10A.
- The EDC-D10A can be mounted anywhere in the aircraft (away from magnetic interference) such that its pitch is as close to that of the EFIS-D6 as possible. It does not need to be directly along any axis of the EFIS-D6. It should be mounted with the long axis parallel to the wings, the electrical connector facing toward the front of the plane, and the mounting tabs on the bottom. The bracket used to hold the EDC-D10A must hold the EDC-D10A at the same pitch, roll, and yaw as the EFIS-D6 with respect to the airframe. We recommend that you use an electronic level, if available, to make sure the EDC-



Side view of EDC-D10A, tabs mounted down and aligned within 1 degree of pitch with EFIS-D6 D10A is aligned with the EFIS-D6 to better than 1 degree.

• All mounting hardware needs to be made from non-ferrous material such as aluminum, plastic, or brass. Many stainless steel screws are magnetic. If the item is attracted to a magnet, it should not be used in the installation. The EDC-D10A needs to be mounted in a location as free from magnetic interference as possible. This means keeping the EDC-D10A away from any ferrous nuts, bolts, and screws, aircraft tubing, as well as from wires or devices carrying any appreciable current such as strobe light wiring, autopilot servos, or other electronics.

EDC-D10A Communication Cable

DO NOT ATTEMPT TO POWER UP THE EFIS-D6 WITH THE EDC CABLE LEADS EXPOSED (UNSHEATHED) AND NOT INSTALLED IN THE DB9 CONNECTOR. SHORTING THESE CONNECTIONS WILL CAUSE DAMAGE TO THE UNIT.

Like the RS-232 PC Communication cable, the EDC-D10A communications cable terminates in a standard female DB9 connector. While they look similar, do *not* plug the EDC cable into a PC or vice versa. The following table outlines the four connections that must be made to ensure proper communication between the EFIS-D6 and the EDC-D10A remote compass module. The Dynon-supplied harness colors are listed, as well.

EFIS	EDC		
DB25 pin#	DB9 pin#	Function	Wire color
11	5	EDC Data B	White/Orange (or Red)
12	6	EDC Power	White/Blue (or Black)
23	9	EDC Data A	White/Green (or Green)
24	1	EDC Ground	White

The EDC cable in the harness supplied by Dynon consists of 4 conductors, surrounded by a metal shield and white insulation. These 4 wires are terminated with crimped female D-sub pins wrapped in plastic tubing. If you are building your own cable, we recommend that you use shielded cable as well.

- With the 25-pin EFIS harness disconnected from the EFIS-D6, carefully cut or pull the tubing off the 4 D-sub pins.
- Route the cable to the EDC-D10A mounting location chosen according to the instructions above.
- Install the female pins in the correct holes on the included DB9 connector, according to the chart above.
- Install the back shell around the DB9 connector.

Correct wiring installation can be easily verified once completed. Power on the EFIS-D6 with the EDC-D10A connected to it. If you have correctly wired your EDC-D10A wiring harness you will see the heading properly displayed at the top of the screen (provided you have turned on the heading display in the CLUTTR menu). If wiring is not correct, or the EDC-D10A is not communicating properly with the EFIS-D6, you will see the message REMOTE COMPASS NOT DETECTED in place of the heading onscreen.

The metal shield around the EDC communication cable is connected to the short black/white wire from the DB25. Connect this wire to ground.

Power Inputs

The EFIS-D6 has two separate power inputs, located on the DB25 EFIS connector. Only Master Switch Power is required to operate the instrument. The other input provides redundancy. Below is a table that explains both power inputs and their purposes. Both inputs share a common ground signal, wired to pin 3 on the EFIS connector.

EFIS DB25 pin#	Function	EFIS DB25 wire color	Description
1	Master Switch Power	Red	Provides primary power to the instrument. The EFIS-D6 will switch on upon application of power. Connect to a switched power source. Will not be adversely affected by engine cranking.
3	Primary Ground	Black	Connect to ground. Must carry as much as 2 amps.
15	Emergency Backup Power	(Not wired in Dynon harness)	Will operate the EFIS-D6 only if Master Switch Power is not present. The transition from Master Switch Power to External Backup Power will bring up a warning, requiring you to press ACK within 30 seconds to keep the unit operating. This warning will also display when transitioning from either Master or External Backup to Internal Battery power.

EFIS Serial Harness

The EFIS-D6 has one RS-232 serial port that can be used for two purposes. The EFIS Serial port (DB9) is used for:

- Connecting to a PC to use the Dynon Support Program to perform firmware upgrades, configure checklists, and download internal logs. The Help Files of the Support Program provide detailed instructions on these functions. The latest version of the Dynon Support Program can be downloaded at <u>downloads.dynonavionics.com</u>.
- Connecting a compatible GPS receiver to serve as a backup to airspeed in the event of a blocked pitot.

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PC CONNECTION FOR FIRMWARE UPDATES

On the EFIS 25-pin wiring harness available from Dynon, there are three wires bundled together, terminating in a standard DB9-pin female connector. This cable is 6' long and pre-assembled for connection to a PC-based laptop. Route this cable to a convenient location that can be accessed whenever you need to update your product's firmware or checklists.

If you did not purchase a harness from Dynon, obtain a 9-pin D-sub connector

and make the three connections shown in the table.

To verify proper communication between the EFIS-D6 and the PC, use the Dynon Support Program's "Detect Firmware Version" function. Download the latest version of the Support Program at <u>downloads.dynonavionics.com</u>.

GPS CONNECTION FOR AIRSPEED FAILOVER

A yellow/green wire is spliced into the EFIS serial receive line. In the event of loss of airspeed data (e.g., via pitot icing), the EFIS-D6 uses GPS groundspeed. This allows the EFIS-D6's attitude to operate properly despite compromised airspeed accuracy. Connect this yellow/green wire to your GPS's serial transmit line. See the table at right for GPSs known to work.

To use the GPS-failover feature on your EFIS-D6, your GPS must output either "aviation format" or the \$GPRMC and \$GPGGA NMEA sentences in its serial stream. You must also have a supported cable that exposes your GPS's serial transmit line. If you own a Garmin 430 or 530, in the UNITS/MAGVAR option, set the MAGVAR to AUTO.

To verify your GPS connection, plug your pitot tube and taxi at a speed greater than 25 knots. If the GPS is properly connected, the alert GPS ASSIST is displayed on the attitude indicator. This verifies that, in the event of airspeed loss in flight, your GPS will be properly utilized for attitude calculation.

EFIS DB25 Pin#	DB9 Pin#	Wire Color	RS-232 Function
9	5	Black	Signal ground
10	2	Orange	EFIS-D6 transmit / device receive
22	3	Yellow	EFIS-D6 receive / device transmit

AvMap EKP-IV (v2.06.116R, NMEA set to "processed") Bendix/King Skymap (set to AR NAV 9600 output) Garmin 96, 96c, 150XL, 195, 196, 295, 296, 396, 400, 420, 430, 430W, 496, 500, 520, 530,

GPS units known to work

430W, 496, 500, 520, 530, 530W, GX60, GX65 Lowrance handhelds A frequently updated list of compatible GPS units and settings is available at our Documentation Wiki at wiki.dynonavionics.com.

Altitude Encoder Wiring

The EFIS-D6 outputs its altitude measurements in one of four standard serial outputs and is readable by many modern transponders. The EFIS-D6 will function properly whether or not this altitude encoder functionality is used. To use the EFIS-D6's altitude encoder functionality, simply wire the 2 encoder connections (GND and Encoder Transmit) from the DB25 connector to their respective connections on your transponder.

If your transponder requires parallel Gray code input, and you wish to use the EFIS-D6 as your altitude encoder, you will need to purchase Dynon Avionics' Encoder Serial-to-Parallel Converter. Please refer to page 5-15 for more information on the installation of this option.

Per ATC/FAA requirements, the serial encoder output of the EFIS-D6 reports pressure altitude, which, by definition, is indicated altitude when the baro is set to 29.92. So, when you set your EFIS-D6's baro adjustment to 29.92, its indicated altitude will match the altitude that is being reported to your transponder.

There are four different serial formats used by

transponders. The EFIS-D6 can output any of these formats. To select which format the EFIS-D6 sends out its serial encoder output port, you must choose the appropriate format via the menu system. When the menu system is displayed, enter the SETUP > ALTENC. When in the Altitude Encoder Setup menu, you can toggle the resolution of the output between 10 and 100 feet; this accommodates some transponders which can input and display altitude in 10 foot increments. In this menu, you can also select between the four different output formats, which are described below.

Dynon's supplied EFIS harness has a serial altitude encoder cable which consists of 2 conductors, surrounded by a metal shield and white insulation. Dynon has shipped harnesses with different colors for Encoder serial transmit line. Determine your connections using the table at right. Connect the Encoder serial transmit to your transponder's serial input or to Dynon's Serial-to-Parallel Converter as described in the Encoder Serial-to-Gray Code Converter Installation section on page 5-15 in the Appendix.

EFIS DB25 pin#	Function	Wire color
13	Encoder serial transmit	Blue/White (or black)
21	Ground	White

There are four formats used by serial transponders. Choose the correct format for your transponder in the ALTENC menu, using the FRMAT button.

Format 1

Used By	Dynon Encoder Serial-to-Gray Code Converter , Garmin AT (formerly UPS Aviation Technologies)
Baud rate	1200
Format	#AL, space, +/-sign, five altitude bytes, T+25, checksum, carriage return
Example message	#AL +05200T+25D7[CR]

Format 2

Used By	Magellan
Baud rate	1200
Format	\$MGL, +/- sign, five altitude digits, T+25, checksum, carriage
	return
Example message	\$MGL+05200T+25E3[CR]

Format 3

Used By	Northstar, Garmin
Baud rate	2400
Format	ALT, space, five altitude bytes, carriage return
Example message	ALT 05200[CR]

Format 4

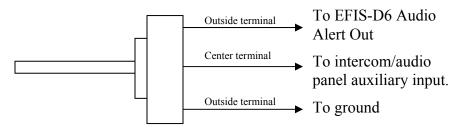
Used By	Garmin GTX327, GTX328, and GTX330 (set on Icarus input), Icarus, Trimble
Baud rate	9600
Format	ALT, space, five altitude bytes, carriage return
Example message	ALT 05200[CR]

Audio Alert Output

The EFIS-D6 has an audio alert output for sounding AOA and altitude alarms through an intercom or audio panel. You must have the optional AOA Pitot Probe to use this functionality.

DB25 pin#	Color	Function
18	Green	EFIS Audio Alert Output

Connect the alarm output from the EFIS-D6 to the outside terminal of a 10 k Ω variable resistor (not included). Ensure that audio outputs are connected similar to the following diagram. The 10 k Ω variable resistor can be obtained from Radio Shack (P/N 271-1715) or other electronics suppliers.

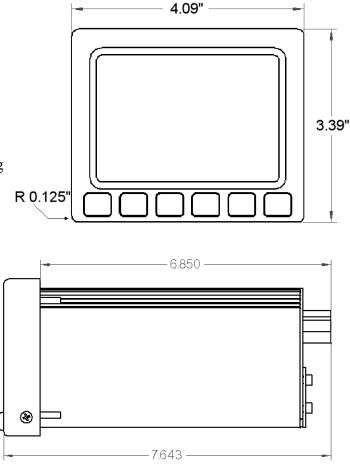


To set the volume of the AOA alarm, you will need your EFIS-D6 powered on and the alarm output wired as described above. Enter the EFIS menu by pressing any button (except the leftmost or rightmost) beneath an EFIS page. Press SETUP > AOAALM. In that menu, press the TEST button. While the button is held down, the AOA alarm will sound. Adjust the variable resistor until the volume in the intercom or audio panel is at an acceptable level.

Panel Location and Mounting

The diagram at right shows the outside dimensions of the front bezel of the EFIS-D6. Note that the instrument is about seven inches deep and the supplied harness extends three inches more. Use the dimensions (in inches) found on the diagram to plan for the space required by the instrument. Take the following considerations into account when selecting a mounting location for the EFIS-D6.

Avoid placing the instrument near heater vents or any source of extremely hot or cold air. Keep in mind that the air surrounding the EFIS-D6 during operation may be no warmer than 50 °C to ensure accurate operation. Plan a panel location that allows convenient viewing of the instrument with no obstruction. When flying straight and level, the panel angle from vertical may not be greater than +/- 30 degrees. The unit must be aligned as close as possible with the roll and yaw axes of the aircraft. The firmware supports an adjustment for panel tilt,



but not for mounting errors in yaw or roll. Correct attitude performance depends on mounting the EFIS-D6 square with the direction of flight.

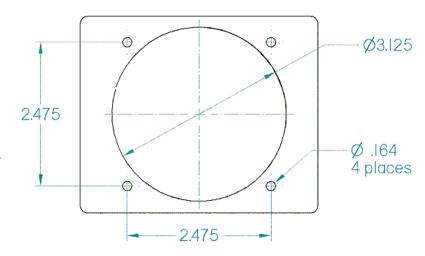
You have two options for mounting the EFIS-D6 into your panel: standard or flush. You may use the optional flush-mount bracket, allowing the face of the EFIS-D6 to be flush with your panel. If you opted to receive the flush mount bracket, please skip to Option 2 below. If you opted not to receive this bracket and wish to

perform the standard install, follow the options in Option 1 below.

OPTION 1: NO MOUNTING BRACKET

Using this option, you will be mounting the EFIS-D6 directly into your panel. The front bezel of the unit will extend beyond the plane of your panel by 0.8".

3-8

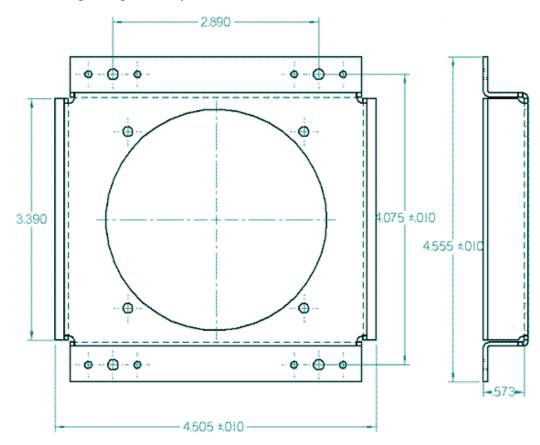


Installation of the EFIS-D6 main unit should only be completed once all other physical and electrical installations have been performed. This will ensure that last-minute adjustments will not have to be made with the EFIS-D6 mounted in the panel.

The diagram above shows the dimensions expected for the proper installation of the EFIS-D6 into your panel using no mounting bracket. All units are in inches. Push the EFIS-D6 through the main panel hole. The four studs on the back of the EFIS-D6 will fit into the four mounting holes having dimensions listed in the diagram. Place one of the four supplied washers on each stud before pushing the EFIS-D6 into place in the panel, putting the washers in between the EFIS-D6 and the panel. Place one of the 4 supplied mounting nuts on the end of each of the 4 studs protruding from the back of the panel. Secure the nuts tightly against the panel to complete the installation.

OPTION 2: FLUSH-MOUNT BRACKET

Make a rectangular cutout in your panel, ensuring that it allows the front panel of the EFIS-D6 to fit. The cutout required should have the dimensions 4.09" wide by 3.39" tall with corner radii of 0.125". You also need to drill four 0.164" holes in your panel at the four locations shown on the diagram below (two above and two below the rectangular cutout). Install #6 plate nuts on the back side of the bracket. Place one of the supplied washers onto each of the four mounting studs on the EFIS-D6 and then slide the flush mount bracket over the EFIS-D6. The bracket should wrap around the bezel of the EFIS-D6. Place one of the 4 supplied nuts on each of the 4 studs and tighten the nuts. The EFIS-D6/bracket can now be installed from behind your panel using the #6 screws through the previously drilled holes.



Connecting Static & Pitot Lines

The AOA, pitot, and static ports on the back of the EFIS-D6 are equipped with 1/8" NPT Female fittings. To attach your pitot and static lines to the back of the EFIS-D6, you must use standard 1/8" NPT Male fittings at the end of each of the lines.

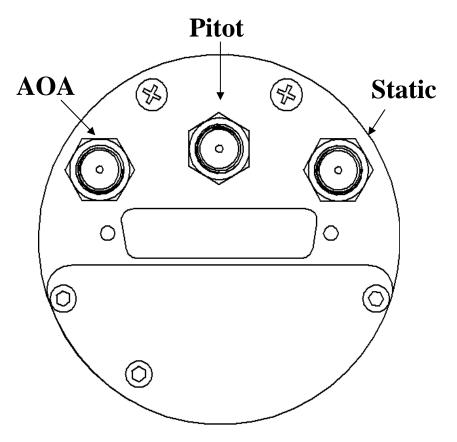
To install, simply connect your static and pitot sources to the EFIS-D6. T'ing off of existing lines is acceptable if performing a retrofit or connecting in parallel with other instruments. View the

The EFIS-D6's attitude calculation requires either airspeed (from pitot and static) or GPS data. To ensure proper operation, at least one of these data sources must be available. We the EFIS-D6 be recommend connected to pitot and static systems in all installations.

following back view diagram the placement of your pressure lines.

Use two wrenches to both hold the brass fitting on the EFIS-D6 and secure the mating pressure line fittings to the corresponding locations on the back of the EFIS-D6. Do not over-tighten or allow the brass fittings to rotate.

If you purchased Dynon's AOA pitot tube, note that it has pitot and AOA ports on it, but not static. You will need to provide your own source of static pressure for the EFIS-D6 and any other instrument in your panel which requires it.



4. EFIS CALIBRATION AND CONFIGURATION

During manufacture, your EFIS-D6 underwent a comprehensive calibration, verification, and burn-in routine that minimizes setup time and ensures that your EFIS-D6 meets Dynon's stringent performance specifications. To account for your individual preferences and your aircraft's particular setup, there are a few simple calibration and configuration steps that you must complete before using your EFIS-D6. This section takes you through these steps to make sure that you have properly installed and configured your EFIS-D6.

It is your responsibility to fly your plane safely while performing any configuration or calibration in flight. The best scenario would include a second person to perform any necessary steps on the unit.

Ensuring Proper Installation

Turn your unit on by energizing the aircraft power to which it is connected. Ensure that the screen is bright and readable and that all instrument displays appear. *If a desired display item is not present, refer to the User's Guide to use the CLUTTR feature to display the missing item.*

Setting Zero Pitch (In flight)

• For the purposes of this setting, level is defined as the attitude at which the aircraft's longitudinal axis is parallel to the ground. For most aircraft, the attitude the aircraft assumes at normal cruise speeds will be acceptable. Additionally, this feature should not be used to "zero out" pitch when the aircraft is at an attitude other than level. Do not think of this adjustment as you would the parallax adjustment on a normal attitude indicator. Instead, think of it as a calibration step which is not changed often.

With your aircraft flying straight and level, enter the EFIS > SETUP > PITCH menu. Press INC or DEC until the horizon line intersects the center of the crosshairs. It is important that this be done while the aircraft is level to ensure proper pitch and roll display throughout all maneuvers.

Compass Heading Calibration

This section guides you through the calibration and configuration of your magnetic heading indication. Prior to calibrating your EFIS-D6's internal sensors or remote EDC-D10A, you must configure the local magnetic inclination and magnetic intensity as described in the sections below.

SETTING MAGNETIC INCLINATION ANGLE AND INTENSITY (REQUIRED)

• To calibrate your EFIS-D6 heading, you must input your location's current magnetic inclination angle and intensity. Before doing this, you must obtain these two values for the geographic location where you will be performing the calibration. Note that this procedure only needs to be done once, prior to magnetic calibration. *Moving the aircraft to another location does not require repeating this procedure*.

Obtaining Magnetic Inclination and Intensity

- 1. Browse to web page: <u>www.dynonavionics.com/docs/maginfo.html</u>. (Looking up this information does not have to be done on a computer at the plane, with live Internet access.)
- 2. The Dynon Avionics "Magnetic Inclination and Intensity" web page is updated as needed; it contains a link to a NOAA web pages and instructions for easily finding your local magnetic inclination and intensity by inputting your ZIP code (in the US) or your latitude and longitude and inputting the resulting data into your Dynon EFIS.
- 3. Follow the instructions listed on the web page, especially clicking the "Compute Magnetic Field Values" button at the bottom of the linked page the values required by your Dynon EFIS will be displayed only after clicking that button.

Entering inclination and intensity into the EFIS-D6

- 1. Enter the inclination setup menu by pressing any button beneath an EFIS page (except the far left or far right hotkeys), then SETUP > MAGINC
- 2. Press INC or DEC to increment or decrement the displayed inclination angle. Press and hold to change values more rapidly.
- 3. When the display shows the magnetic inclination angle for your location, press BACK to leave the menu.
- 4. Enter the magnetic intensity setup menu by pressing any button beneath an EFIS page (except the far left or far right hotkeys), then SETUP > MAGINT
- 5. Press SEL to change the digit being incremented or decremented. Press INC or DEC to increment or decrement the selected digit. Press and hold to change values more rapidly.
- 6. When the display shows the magnetic intensity for your location, press BACK to leave the menu.

EDC-D10A HEADING CALIBRATION (ON GROUND ONLY)

The procedure for in-plane calibration of the EDC-D10A involves pointing the aircraft in four directions and taking data at each direction using the EFIS-D6. The EFIS-D6 will then perform some calculations to ensure an accurate calibration.

During magnetic calibration, do not turn the power off on the EFIS-D6. This will cause any recorded compass calibration data to be lost; the calibration will need to be restarted.

To perform the calibration, you will need the following:

- 1. EFIS-D6 and EDC-D10A installed in aircraft.
- 2. Magnetic inclination angle and intensity properly entered into the EFIS-D6 per the section above.
- 3. An accurate method of aligning the aircraft with *magnetic* North, East, South, and West, such as an airport's compass rose.

Once you have the installation completed, have verified that your EDC-D10A communicates with the EFIS-D6 (i.e., heading tape is displayed at the top of the screen), and have located a suitable place to perform the calibration, perform the following steps:

- 1. Turn on the EFIS-D6 and allow it to warm up for at least 15 minutes before performing the calibration.
- 2. Align the aircraft pointing magnetic North as closely as possible.
- 3. On the EFIS-D6, enter the menu system by pressing any button beneath an EFIS page (except the far left or far right hotkeys) and press SETUP > MAGCAL. You should see a menu that reads NORTH, EAST, SOUTH, and WEST. If you do not, then the EDC-D10A is not properly communicating with your EFIS-D6.
- 4. Press the NORTH button; you will see the message, COLLECTING DATA FOR NORTH along with a 15 second timer. Let the time run out before proceeding.
- 5. Align the aircraft pointing magnetic East as closely as possible.
- 6. Press the EAST button; you will see the message, COLLECTING DATA FOR EAST along with a 15 second timer. Let the time run out before proceeding.
- 7. Align the aircraft pointing magnetic South as closely as possible.
- 8. Press the SOUTH button; you will see the message, COLLECTING DATA FOR SOUTH along with a 15 second timer. Let the time run out before proceeding.
- 9. Align the aircraft pointing magnetic West as closely as possible.
- 10. Press the WEST button; you will see the message, COLLECTING DATA FOR WEST along with a 15 second timer. Let the time run out before proceeding.
- 11. Press the END button. This will cause the EFIS-D6 to pause as it calculates. This pause should last between 1-20 seconds. However, if the collected data is poor, this can take as long as 5 minutes. A message will be displayed onscreen: CALCULATING MAGNETIC CALIBRATION VALUES.

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12. Wait for the message CALIBRATION COMPLETE before attempting to use the EFIS-D6 or remove power. Press BACK to leave the menu.

This completes the EDC-D10A calibration process. The process can be repeated as often as desired. The overall accuracy of the compass depends on the installation location (away from any ferrous materials or current carrying wires or devices), the installation alignment (aligned with the EFIS-D6 in pitch, roll, and yaw), and the calibration procedure (accurately aligning the aircraft with North, East, West, and South and having the correct magnetic inclination angle loaded into the EFIS-D6). If the compass performance is not adequate for your usage, we suggest that you investigate each of these factors and try to optimize your installation for each factor.

If the heading shown onscreen is off by a small, but constant amount, you can change a heading offset in the EFIS-D6 which will correct this. Orient your plane in a known direction, preferably on a compass rose at the airport. Navigate to the Heading Adjustment menu by pressing SETUP > MAGADJ. Increment or decrement the value of the heading offset until the EFIS-D6 heading corresponds to the direction in which your plane is pointed.

EFIS-D6 (INTERNAL) HEADING CALIBRATION (ON GROUND AND IN FLIGHT)

NOTE: if you have installed the EDC-D10A Remote Compass Module, you do not need to perform this procedure. Skip to the next section for calibration of the remote compass.

Because Dynon's goal is to give the EFIS-D6 a compass that is accurate in all attitudes, our user magnetic calibration process is more comprehensive than that for many other products. The magnetic field vector in North America is predominantly vertical; this requires that any complete calibration maneuver bank the aircraft significantly in order to accurately map out the unique magnetic signature of your plane in this three-dimensional field. Therefore, a large

It is crucial that compass heading calibration be done after the unit is completely integrated into your panel. If the unit is calibrated away from the panel and then inserted at a later time, it will be improperly biased by the unique magnetic field characteristics of your plane.

quantity of data needs to be recorded in a variety of attitudes. Simpler calibration processes do not perform these steps and suffer by being accurate only at level attitudes. When properly completed, a magnetic calibration of this complexity will produce a compass that is accurate during banked maneuvers. Note that the EDC-D10A remote compass calibration process is not as complex because it is assumed that you have mounted it in a more magnetically clean environment. Three dimensional calibration has already been done on the EDC-D10A at the factory.

Before proceeding with the calibration, ensure that you have determined and entered the magnetic inclination (dip angle) and intensity as described above.

Performing the calibration

Perform the first portion of the heading calibration on the ground in an area where you can accurately determine magnetic North such as on a compass rose. You must also have enough room to perform a 540 turn on the ground as described below. Turn the EFIS-D6 on and let it warm up for 10-15 minutes before proceeding. Turn all instruments on that you would normally be operating during a flight, including the engine.

4

During magnetic calibration, do not turn the power off on the EFIS-D6. This will cause any recorded compass calibration data to be lost; the calibration will need to be restarted.

- 1. Enter the EFIS calibration menu by pressing any button beneath an EFIS page, then SETUP > MAGCAL. You should see a menu that reads GNDNRT, AIRRGT, and AIRLFT. If it reads NORTH, EAST, SOUTH, and WEST, you have the EDC-D10A installed and should proceed with the EDC-D10A heading calibration as described on the following page.
- 2. With the plane in the normal flight state (engine running, all instruments and avionics on), align the plane to point as close as possible to magnetic North. Press the GNDNRT button (the button's text will toggle to DONE do not press this until the maneuver is complete) and hold the plane still for 10 seconds. After the 10 seconds of holding still, maneuver the plane smoothly to the right through 540 degrees of heading change at a rate of 20 to 30 seconds per 90 degrees of change; the whole maneuver should take between 2 and 3 minutes. At the end of the maneuver, the aircraft will be pointing magnetic South. At this point, press DONE. *If at any time, you make a mistake, press DONE, align the aircraft to point to magnetic North and repeat the process, starting with pushing the GNDNRT button*.
- 3. Now proceed to take off for the in-flight part of the calibration. After reaching a safe altitude, head the plane as close as possible to magnetic North. Press the AIRRGT button (again, the button's text will toggle to DONE wait until completing the maneuver before pressing this), and continue holding a steady North heading for 10 seconds. Then make a 30 degree banked turn to the right for 540 degrees. The maneuver ends with the aircraft pointing South. Fly the maneuver as smooth as possible since this will give you better results. At the end of the maneuver, while still pointing South, press the DONE button.
- 4. Maneuver the aircraft to point to magnetic North again. Press the AIRLFT button (toggling it to DONE again, refrain from pressing until the maneuver is complete). Continue holding a steady heading (North) for 10 seconds, and then make a 30 degree banked turn to the left for 540 degrees. The maneuver ends with the aircraft pointing South. Fly the maneuver as smooth as possible since this will give you better results. At the end of the maneuver, while still pointing South, press the DONE button.
- 5. At any point in the calibration, you may redo a maneuver by pressing the appropriate button and repeating that step. The order in which you do the 3 maneuvers is not critical as long as all three maneuvers are performed completely without cycling the power to the EFIS-D6.
- 6. When you are satisfied with the three maneuvers, press END. This will cause the EFIS-D6 to calculate the values needed for calibration. This process can take as long as 10 minutes, during which your EFIS-D6 will appear "frozen." A message will be displayed onscreen: CALCULATING MAGNETIC CALIBRATION VALUES.
- 7. Wait for the message CALIBRATION COMPLETE before attempting to use the EFIS-D6 or remove power. Press BACK to leave the menu.

At this point the calibration of the EFIS-D6 internal compass is complete. We suggest you evaluate the performance of the EFIS-D6 heading feature, preferably on a compass rose, and

decide if the performance is acceptable to you. If the resultant compass accuracy is not acceptable, you can either repeat the calibration process attempting to fly the maneuvers more smoothly, or install and calibrate the Dynon Avionics EDC-D10A Remote Compass.

You will need to repeat this process anytime you move the EFIS-D6 to a new location *in your plane* or change the magnetic or electrical characteristics of the nearby environment (i.e. adding or removing other electrical instruments). Changing geographic location should have no effect on your heading readings after a user calibration.

Troubleshooting

During the calibration process you may receive one of the following errors. Next to each one is the corrective action required.

Message	Corrective Action
WARNING: MAGNETIC INCLINATION NOT SET.	You have not entered the magnetic inclination into the EFIS-D6 yet. Please see the "Entering Magnetic Intensity and Inclination Angle" section
WARNING: MAGNETIC INTENSITY NOT SET.	You have not entered the magnetic inclination into the EFIS-D6 yet. Please see the "Entering Magnetic Intensity and Inclination Angle" section
ERR: NOT ENOUGH DATA FOR XXXXXX TURN	One of the 3 maneuvers did not take enough time for the EFIS-D6 to collect enough data. Please perform <i>just</i> the listed maneuver again, ensuring that you take at <i>least</i> 2 minutes to perform the turn.
ERR: HOLD N LONGER BEFORE XXXXXX TURN	The EFIS-D6 did not see enough data for the 10 second north-bound section of the turn. Repeat the listed maneuver, ensuring that you spend 10 seconds pointed north before beginning the turn.
ERR: XXXXXX 540 DEG TURN NOT COMPLETED	The EFIS-D6 did not see a complete 540 degree turn. Repeat the listed maneuver, ensuring that you turn through the entire 540 degrees, ending up pointed south.

Configure Airspeed Color Thresholds

To configure the airspeed bar color thresholds for your unit enter the EFIS > SETUP > IASCLR menu. This displays the Airpseed Color Threshold menu. In this menu, enter the values for five airspeed constants (Vso, Vs1, Vfe, Vno, and Vne), each of which has its own button. Enter these values in units of knots, mph, or km/h depending on what airspeed units you are currently using (you may change the displayed airspeed units via EFIS > SETUP > UNITS > IAS).

Perform the following steps for each airspeed constant:

- 1. Press SEL to select the digit you wish to increment or decrement.
- 2. Press DEC- or INC+ to decrement or increment the selected digit.
- 3. Press BACK to return to the previous menu.
- You will not be able to see some of the colors until the aircraft has achieved airspeeds in the range of each threshold.

5. APPENDIX

The appendices contain additional information pertaining to the installation and maintenance of the EFIS-D6. You will find here a table of weights, specifications, a configuration table, the maintenance manual, the OAT Installation and Operating Guide, the AOA Pitot Installation Guide, and the Blind encoder Serial-to-Parallel Installation Guide.

Appendix A: Instructions for Continued Airworthiness

INTRODUCTION

This section gives the installer or mechanic information pertaining to maintenance of the EFIS-D6. Additionally, it provides the steps necessary to ensure continued airworthiness for the unit.

CAUTION

With the exception of replacing the internal emergency battery, the EFIS-D6 contains no userserviceable parts. Refer all servicing to Dynon Avionics.

INSTRUCTIONS FOR CONTINUED AIRWORTHINESS

Other than for regulatory periodic checks and an annual internal battery capacity test (if optional internal emergency battery is installed), maintenance of the EFIS-D6 is "on-condition" only. With the exception of the battery, periodic maintenance of the EFIS-D6 is not required.

ALTIMETER CHECK

The following test can be performed on an as-needed basis. If the altimeter is found to be out of specification, the following single-point adjustment can be performed by navigating the menus to SETUP > ALTADJ. In the Altimeter Adjustment menu, you can change the displayed altitude by up to 500 feet up or down. After making this adjustment, ensure that the altimeter on the EFIS-D6 meets the tolerances allowed between 0 and 30,000 feet. If this adjustment does not bring the altimeter on the EFIS-D6 to within specification at all attitudes, please contact Dynon Avionics to return for service.

INTERNAL BATTERY CHECK

If your EFIS-D6 has a rechargeable Internal Backup Battery, it is necessary to ensure that the battery capacity is such that it will last at least 2 hours on a full charge. At least once per year, perform the following test.

- 1. With the EFIS-D6 drawing power from an external source, allow it to charge its Internal Backup Battery above 16.0 volts. Observe the voltmeter (to display, use SETUP > CLUTTR > VMETER). The battery may charge to as high as 16.8 volts, but it is only necessary to charge it to 16.0 volts for this test.
- 2. Remove all sources of external power from the EFIS-D6, ensuring that it is operating off its Internal Backup Battery.

- 3. Ensure that the screen is at its full brightness level. To do this, enter the menu system by pressing any button and press DIM and increase the brightness until it will not increase anymore.
- 4. Let the unit remain on for 2 hours.
- 5. If, after these 2 hours, your EFIS-D6 has not turned off and does not display the INTERNAL BATTERY LOW warning, your battery passes the capacity test.
- 6. Make sure you recharge your battery; a full charge is reached when the voltmeter shows at least 16.0 volts on the internal battery.

If your battery does not pass the above test, please contact Dynon Avionics and refer to Appendix E for battery replacement instructions.

FIRMWARE UPGRADE

Dynon Avionics provides free firmware updates for all its products, and continues to add new features periodically. We suggest that you regularly ensure that your EFIS-D6 has the latest firmware by visiting our website at <u>downloads.dynonavionics.com</u> and downloading the latest Dynon Product Support Program. This software contains the latest firmware updates for all our products.

The EFIS-D6 is upgraded by connecting a PC to the EFIS-D6's serial port and starting the Dynon Support Program on the PC.

DISPLAYED ALERT MESSAGES

The following table describes the alert messages that the EFIS-D6 can display.

Alert Message	Description	End condition
INTERNAL ERROR SERVICE UNIT	This error can occur for a few reasons, including an aborted upload. It signifies that the EFIS-D6 has detected internal problems in its firmware or calibration tables.	When this error appears, it may be possible to recover your unit in the field. The best way of ensuring this is to call Dynon Avionics immediately. However, there is a good possibility that the unit will have to be returned for service.

Alert Message	Description	End condition
ATTITUDE RECOVERING	This alert is displayed anytime the unit is rotated at a rate faster than 150 degrees/second or the unit is powered on with airspeed applied. Rotating the unit faster than this threshold will saturate the gyros, leading to potentially erroneous display. The blue/brown horizon indication will turn grey and black to indicate that the artificial horizon is not currently a trusted source. Note that this alert only appears when airspeed is non-zero; using the EFIS- D6 on the bench will not trigger this alert.	The grey/black horizon indication and onscreen message will remain until the unit has resumed normal operation. In the case of rotation rate greater than 150 degrees/second, the unit enters a fast recovery mode and usually recovers within 5 seconds of coordinated flight.
TEMPERATURE UNSTABLE	When the unit is turned on after having been off for a long period, its internal temperature will rise above ambient at a fast rate. This fast change in temperature can sometimes reduce the reliability of the output of the sensors. Therefore, this alert is displayed and the horizon indication is changed from blue/brown to grey/black.	The screen remains normal color, but the message is displayed until the temperature within the unit has stabilized. This temperature instability should last no longer than 2 minutes. For this reason, it is a good idea to turn the unit on before you run through any of the preflight procedures, so that it will be ready by the time you are ready to fly.
TEMPERATURE OUT OF SPEC	The temperature inside the unit is outside of -30°C to 50°C.	The screen remains normal color, but the message is displayed until the temperature within the unit is within the specified range. This is most common in unventilated panels during hot periods. If you continue to see this alert, provide more airflow to the space around the EFIS-D6.

Alert Message	Description	End condition
INTERNAL BATTERY LOW	You will see this alert only when operating the unit solely off the internal backup battery. When its voltage has dropped below a certain threshold, you will see this alert. Additionally, the voltmeter will be displayed onscreen. When you see this alert, it is advisable that you turn the unit off by pressing the POWER button in Main Menu 1.	The alert will disappear when you press any button; however, it is advised that you do not ignore this alert, as it appears when the unit's internal battery has very little life left. This alert will also go away upon the application of either the external backup battery or Master Power. At that point, the battery will begin charging off the external power.
REMOTE COMPASS NOT DETECTED	The EFIS-D6 is unable to communicate with the EDC-D10A.	Ensure that you a) have an EDC- D10A installed and b) have verified that the wiring to the EDC-D10A is correct. Please see the EFIS-D6 Installation Guide for more information on verifying the installation of the EDC-D10A.

TROUBLESHOOTING GUIDE

The following table provides a list of potential issues that the EFIS-D6 may experience. The symptom is given on the left side while the probable solution is listed at the right. You may also post about your issue at <u>forum.dynonavionics.com</u>, where we and other active users may be able to assist you.

Problem	Solution
After performing a magnetic calibration the EFIS-D6's heading is wrong by a constant amount.	Orient your plane in a known direction, preferably on a compass rose at the airport. Navigate to the Heading Adjustment menu by pressing SETUP > MAGADJ. Increment or decrement the value of the heading until the EFIS-D6 heading corresponds to the direction in which your plane is pointed.
When the barometer on the unit is set correctly, the displayed altitude is wrong by a constant amount at all altitudes.	Set the barometer to the correct value for your current location. Note the difference between the displayed altitude and the actual altitude for your location. Navigate to the Altitude Adjustment menu by pressing SETUP > ALTADJ. Increment or decrement the value of the altitude until the EFIS-D6 altitude corresponds to that of the current location of your plane. If you need to adjust by more than 200 ft, or find that you need to adjust frequently (after setting your baro), please call Dynon Technical Support for assistance.

Solution

Problem	
l is inaccurate by	You may recalibrate
1 and 10 knots (or	With your plane in as

Airspeed is inaccurate by between 1 and 10 knots (or equivalent, in other units) at takeoff speed.	You may recalibrate your EFIS-D6's zero pressure value. With your plane in as windless an environment as possible (e.g., a hangar), cover both the pitot and static ports with a sock or cloth to minimize airflow without putting pressure on the ports. Next, on the EFIS-D6, enter the EFIS main menu, press SETUP > SPDCAL. When you are confident that there is no pressure on the pitot and static ports, press either button corresponding to SET ZERO PRESSURE. Press YES to confirm you have zero pressure on the pitot and static ports. You will see a message indicating that the unit is calibrating. This should only take a few seconds. On your next flight, verify that the airspeed is what you expect.
	To reset the airspeed calibration to factory defaults, enter the SPDCAL menu, and press RESET DFLTS.
EFIS-D6 displays continuous or blinking blue screen	Ensure that your power supply is capable of supplying at least 2 amps and that it is at least 10 volts. If, after verifying that you have met these two conditions the unit does not operate normally, it is necessary to contact Dynon Avionics.
EFIS-D6 screen stays black when power is applied	Verify Master Switch Power is connected. Verify Master Switch Power is above 10 volts.
EFIS-D6 indicates over temperature condition	Provide additional cooling to instrument
EFIS-D6 indicates incorrect heading	(Re)calibrate the magnetic heading using the procedure described above.
Internal Backup Battery life is too short	Verify Internal Backup Battery is charged to above 16 volts using EFIS-D6 voltmeter. Re-run capacity test. Replace battery if insufficient capacity.
Cannot make connection with PC	Verify wiring is correct. Verify no other programs using the COM port are running on the PC. Verify latest version of The Dynon Product Support Program is being used.

INSTRUCTIONS FOR RETURN

If none of the above sections have helped resolve an ongoing issue with your EFIS-D6, please contact Dynon Avionics to discuss the issue with Technical Support. If, after troubleshooting with a Dynon representative, the issue cannot be resolved, we will provide you with a Return Material Authorization (RMA) number to use when shipping the EFIS-D6 to us. If your unit is still under warranty, the repairs will be performed and the EFIS-D6 will be returned promptly. If your warranty has expired, the Dynon representative will make arrangements with you and make you fully aware of the costs before proceeding with the repair.

We recommend that you also send your EDC-D10A remote compass along with your EFIS-D6. This ensures that if we upgrade the firmware in your EFIS-D6, the EDC-D10A will have corresponding firmware.

While Dynon Avionics makes every effort to save and restore your unit's settings and calibrations, we cannot guarantee that this will happen. Please note that after you receive your unit back from Dynon Avionics with a factory calibration, the heading display on the EFIS-D6 may be inaccurate once re-installed in your aircraft. If this is the case, you will have to perform the magnetic calibration again. When you receive your EFIS-D6, it may have newer firmware installed on it than it did when you sent it in. Check <u>downloads.dynonavionics.com</u> for information on what's new.

Appendix B: Dynon AOA/Pitot Installation and Calibration

Thank you for your purchase of Dynon's AOA/Pitot Probe. This guide walks you through the steps to install and calibrate both the heated and unheated versions of the AOA/Pitot Probe. While the probe senses standard pitot pressure, allowing it to work with any standard airspeed indicator, its AOA functionality is designed specifically to work with Dynon's EFIS series of products. Do not expect it to work properly with another AOA system.

To ensure accuracy, it is very important that you install the probe correctly and perform the specified calibration steps. We recommend that you read the entire guide before proceeding with the installation.

Dynon's Heated AOA/Pitot Probe is nickel-plated. Do not polish the probe as this will cause the finish to come off.

AOA CALCULATION: PRINCIPLES OF OPERATION

Dynon Avionics' AOA/Pitot probe performs two functions: airspeed sensing and angle of attack sensing. These functions require two pressure ports on the tip of the probe. The normal pitot pressure port is on the front face of the probe and is designed to be insensitive to angle of attack. The second pressure port is located on an angled surface just under the pitot port and is designed to be very sensitive to AOA. The EFIS-D6 then uses the difference between these two pressures to calculate the current angle of attack.

HEATING: PRINCIPLES OF OPERATION

The heated version of Dynon's AOA/Pitot Probe utilizes a heating mechanism unlike any other heated pitot on the market. The probe is heated by a high-quality nichrome heating element whose temperature is accurately measured and regulated by the heater controller. This controller – located in an enclosure which can be mounted in a wing or elsewhere – regulates the heat at the tip of the probe to a constant temperature. There are several advantages to this, including: lower power consumption, increased heating element lifespan, and a much cooler pitot on the ground when de-icing is not necessary. This unique technique ensures that the pitot can be rapidly de-iced when required, but does not needlessly waste electricity when not in icing conditions.

While the probe does not operate like a normal heated pitot, it will still get fairly hot in normal ambient temperatures. When turned on, it will regulate its internal temperature to about 70°C to 80°C. To ensure that the heater is working, briefly touch the end of the pitot farthest from the snout after 1 minute of operation and verify that it is warm.

FAILURE WARNING

Designed to meet the indication requirements of FAR 23.1326, the heated pitot controller has an output that can trigger a warning light in the cockpit whenever the probe heater is turned off or is not functioning properly. While not required for Experimental and LSA category aircraft, this feature provides peace of mind, giving you instant feedback that your probe's heater is working as designed.

TOOLS AND MATERIALS REQUIRED

• Dynon Avionics AOA/Pitot probe.

- Two plumbing lines (usually ¹/₄" soft aluminum or plastic tubing) routed from the EFIS-D6 to the probe mounting location.
- Adapters to interface with the 3/16" aluminum tubing from the probe to whatever plumbing lines are installed in the aircraft (AN919-2D for 3/16 to ¼, AN819-4D sleeve AN818-4D nut, AN819-3D sleeve, and AN818-3D nut)
- #36 Drill and 6-32 tap
- AOA Pitot Mounting bracket. Models known to work well include:
 - Gretz Aero CBK12 (Chrome) and PBK12 (Paintable), available at <u>http://gretzaero.com/mountbracket.html</u> or from Aircraft Spruce.
 - SafeAir1 also makes a bracket with a joggled lip for the RV series. It is available from <u>www.safeair1.com</u>.

Please follow these instructions explicitly as improper installation can result in permanent damage to your device and/or aircraft.

HEATER CONTROLLER WIRING AND MOUNTING

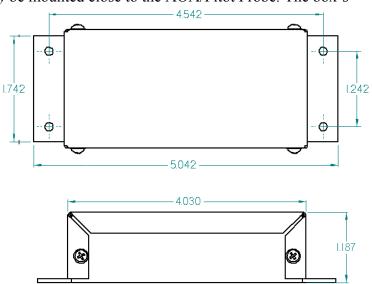
If you have purchased the heated version of the probe, please follow the instructions in this section. If you have purchased the unheated version of the probe, you may skip to the AOA/Pitot Probe Mounting section on page 5-11. Please follow these instructions explicitly as improper installation can result in permanent damage to your device and/or aircraft.

Heater Controller Mounting

The heater controller box should *ideally* be mounted close to the AOA/Pitot Probe. The box's

dimensions are found at right, for reference. When mounting the controller close to the probe, ensure that it is close enough for its wires to mate with the probe's wires, with room for strain-relief. If you find it difficult to mount the controller in the wing, or simply wish for the controller to be mounted closer to the battery, you must extend the lines using the correct wire gauge as described in the Wiring section below.

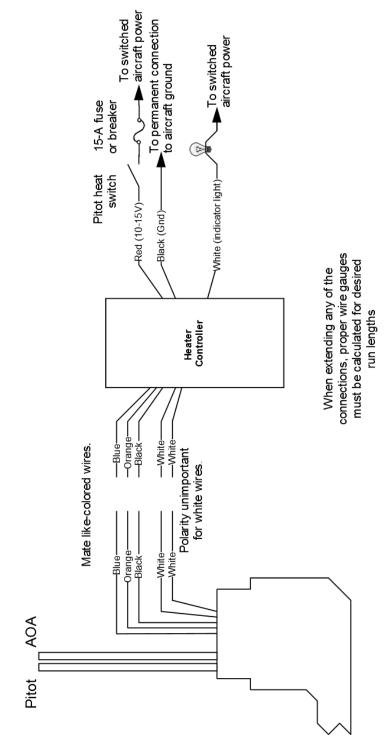
When the desired location is selected, secure the heater controller via the 4 mounting holes. Route the



wiring between the probe, controller, panel, and power source, as described below.

Heated AOA/Pitot Wiring System Overview

The following block diagram depicts the basic layout of the electrical connections between the probe and heater controller. This diagram should be used in conjunction with detailed



instructions on the following pages. Read the specific instructions for each connection prior to installation.

Heater Controller Wiring

Before making the connections to your Heated AOA/Pitot Probe and controller, refer to the Recommended Wiring Practices section on page 2-1. The chart at right provides general recommendations for wire gauge choice, given wiring run length.

Probe to Controller Wiring

As mentioned above, it is preferable that the heater controller box be mounted near enough to the probe that 5 wires between the controller and probe can be connected without extension. The

Recommended wire gauge for runs, given 10-amp peak current		
Run length	Gauge	
0'-7'	18 AWG	
7'-9'	16 AWG	
10' – 16'	14 AWG	
17' – 24'	12 AWG	
25' - 40'	10 AWG	

From FAA AC 43.13-1B, page 11-30

three mating pairs of colored wires – terminated with Fastons – are used to carry the current to the heating element in the probe. The 2 white wires are for temperature measurement, and can thus be small. If you have mounted the heater controller near the probe and do not need to extend the wires between the two, simply plug each wire on the controller into its corresponding like-colored wire from the probe.

If you do need to extend the wires between the probe and the controller, use the recommended wire size (see chart on page 5-8) for your run length. Since extending the wire runs requires that you cut the connectors off the 5 wires between the probe and controller, splice the extension wires between the probe and controller using butt splices or other similarly secure method. The white wires are not polarity-dependant. Additionally, as the white wires do not carry any significant current, you may extend them with 26 AWG or larger for any run length.

Controller Power wiring

Three wires – colored red, black, and white – exit the controller for connection to your electrical system. Power (between 10 and 15 volts) is fed to the controller via the red and black wires. The maximum current draw of the heated pitot controller/probe is 10 amps. You must route your own appropriately-sized wires to where the heater controller is mounted. Both power and ground lines should be able to handle 10 amps with minimal voltage drop, as recommended in the chart on page 5-8.

The red wire should be connected through a pilot-accessible switch to the main power source in the aircraft (limited to 15 volts). The switch allows you to manually turn the heater controller on and off, depending on the situation. Install a 15-amp fuse at any point along the power line to the heater

Color	Notes
Red	Connected through a pilot-accessible switch to 10–15V supply. Must handle up to 10 amps.
Black	Must have a constant connection to ground. This is required for the warning light to operate when controller is powered off or not functioning. Line must handle up to 10 amps.
White	Connected to a light bulb (or resistor & LED) tied to switched ship's power. This line is grounded when the heater controller is powered off or not functioning. Connection can handle no more than 1 amp. Current depends on light source connected.

controller. Remember that even when the controller is powered on, it only heats the probe the amount necessary to maintain temperature.

The black wire should be permanently connected to ground. Cutting power to the heater controller should occur via the red power line, not the black ground line.

Heater Status Connection

Note: The probe heater functions properly whether or not you make this connection. It is simply a status output for your convenience.

The white heater status wire is grounded when the probe heater is turned off or not functioning properly. This wire should be connected to a light on the panel, whose other terminal is connected to switched aircraft power. When the heater is on and functioning properly, the white heater status line is open, leaving the indicator light turned off. When there is no power to the heater controller – or it is not functioning properly – the white line is grounded, turning the indicator light on.

Aircraft Spruce P/N 17-410 is an example of a light that will work for this application. An LED and resistor in series will also suffice. If you use an LED as the indicator, you must choose a resistor that delivers the appropriate current to the LED, and can accommodate the power required for its current and voltage drop.

If you own a Dynon EMS-based product, you may also use one of its two contact input to display an onscreen indication. Connect this heater status output directly to the desired EMS contact input, with no additional resistors or lights. You must configure the contact display as described in your EMS-based product's Installation Guide.

AOA/PITOT PROBE MOUNTING

The Dynon Avionics AOA/Pitot probe has been designed as an under-wing pitot. The following information applies to this type of installation. If you wish to mount your pitot on nose boom mount, contact us so we can make the appropriate adjustments to your pitot. The heated version of Dynon's AOA/Pitot Probe does not come in a boom-mount configuration.

AOA/Pitot Probe Mount Location

The Dynon Avionics AOA/Pitot probe only functions correctly when mounted in a location where the airflow over the probe is relatively undisturbed by the aircraft. In general, we recommend that you mount it at least 6 inches below the wing and with the tip of the probe between 2 and 12 inches behind the leading edge of the wing. Typically, pitot probes are mounted about mid-wing span wise to minimize the effects of both the propeller and the wing tips. Testing during the probe development has shown that the standard mounting locations for the pitot probe in the RV series of aircraft also works for the Dynon probe.

AOA/Pitot Probe Mounting Instructions

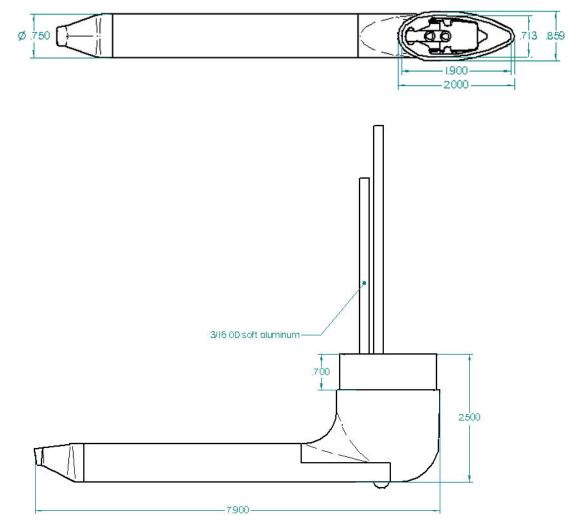
After the mounting location has been determined, mount the pitot mounting kit per the included instructions or fabricate your own mount. In either case, mount the probe securely to the wing such that the body of the probe is horizontal during level flight. Drill and tap mounting holes (#6-32) on the probe to match your mounting bracket. Use caution when drilling the holes, ensuring that you avoid drilling into the pitot and AOA pressure lines. As long as you do not penetrate

EFIS-D6 Installation Guide

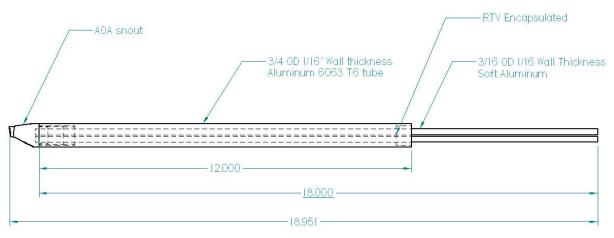
these lines, you may drill all the way through the outer metal without affecting the probe's waterproofing.

DIMENSIONS

Standard mount



Boom mount



PLUMBING

NOTE: Because the pitot and AOA plumbing tubes have not been annealed, they work-harden rapidly when manipulated. Make gentle bends, and only bend any given section **once**.

After mounting the probe, route the pitot and AOA lines from the probe to your EFIS-D6. The tube closest to the snout is the pitot line, while the tube in the rear is the AOA line. There is no static source on the probe.

After mounting the probe, install adapters to connect the 3/16 plumbing lines from the probe to whatever plumbing lines run back to the EFIS-D6 in your aircraft (AN 919-2D for 3/16 to ¹/₄). We strongly recommend using aircraft grade fittings such as standard AN fittings. Make sure the plumbing lines do not chafe or interfere with any aircraft control systems.

PRESSURE CHECK

Dynon's pitot design deliberately has a pin-sized leak hole in each of the two tubes to permit draining any moisture which might accumulate inside. These holes are located in the middle of the tube at the bottom. Plugging these holes does *not* guarantee a pneumatic seal (although one is sometimes present). The leak that may exist does not affect the performance of the probe. You will, however, need to take it into account when doing pressure/leak tests on your pitot system

CALIBRATION

• CAUTION: It is your responsibility to fly your plane safely while performing any configuration or calibration in flight. The best scenario would include a second person to perform any necessary steps on the EFIS-D6.

Once you are flying straight and level at a safe altitude for stalls, enter the EFIS > SETUP > AOACAL menu. While the AOACAL menu is displayed, oscillate the aircraft between \pm 5° pitch 4 times at fast cruise airspeed. During this maneuver the EFIS-D6 records the lowest angle of attack that you usually see during flight. You do not need to push any additional buttons before starting this maneuver.

Refer to the list below of the stalls recommended to complete the user calibration. The general idea is to record stall data to find the lowest angle of attack stall. The list we have suggested is a starting point and produces a good calibration under most circumstances. However, if there are

- With full power, no flaps
- With no power, no flaps
- With full power, full flaps
- With no power, full flaps

Push the STALL button before performing each stall. When you push the STALL button, a 45second timer starts. Notice the "T" next to the time that is counting down. During the 45 seconds that the timer is counting down, you are expected to have completed the stall maneuver. If any stall maneuver is not completed before the timer expires, the calibration will be invalid, and should be reset. To do this, push the CANCEL button. This exits the AOACAL menu; re-enter it to begin the calibration again. After completing the stall, make sure you let the 45 second timer count down to 0 before you push the STALL button for the next stall.

When the listed stall maneuvers have been completed according to the above procedure, push FINISH. At this point, the AOA indicator has been calibrated. If it is not visible, turn the display on in the EFIS > SETUP > CLUTTR > AOABAR menu. This calibration should result in the lowest angle of attack stall occurring just above the red/yellow boundary. If this is not the case, please repeat the AOA user calibration, including flight configurations that resulted in stalls with incorrect indications. If the user calibration continues to be unsuccessful, please contact Dynon Avionics technical support.

ALARM SETUP

Enter the EFIS > SETUP > AOAALM menu and press any of the buttons beneath the AUDIO label to select the point on the AOA bar at which you wish the alarm to sound:

AUDIO: ALWAYS OFF AUDIO: ON IN RED AUDIO: START YLW TOP AUDIO: START YLW MID AUDIO: START YLW BTM

The latter three alarms (the ones that begin with START) are progressive, meaning the audio alert gets more intense as your angle of attack increases. You may set these progressive alarms to start at the top, middle, or bottom of the yellow section of the AOA bar. Setting AUDIO to ON IN RED configures an intense alarm to occur only when the AOA indicator is in the red.

To reduce nuisance audible AOA alarms – such as when taxiing, taking off and landing – the alarm can be inhibited below a selected airspeed. While in the EFIS > SETUP > AOAALM menu, press MINSPD to configure the minimum airspeed at which an AOA alarm can occur. Anytime airspeed is below the MINSPD value, AOA alarms will not occur; anytime it is above the MINSPD value, alarms can occur. If the AOA alarm is already sounding as airspeed falls below this threshold, it will continue to sound until the high AOA condition is resolved.

Appendix C: Encoder Serial-to-Gray Code Converter Installation

INTRODUCTION AND DESCRIPTION

The Encoder Converter is an electronic device that receives the serial encoder data from the EFIS-D6 and outputs standard Mode-C parallel Gray code into your Mode-C transponder. This Encoder Converter requires data from the EFIS-D6 and is not to be confused with other standalone encoders available on the market. While the installation is not complex, it is important that you install the unit correctly. The Encoder Converter does not output an encoder strobe signal.

The Encoder Converter is designed to be powered off voltages between 10 and 30 volts.

TOOLS AND EQUIPMENT

The following parts are not included with your Encoder Converter purchase but may be necessary to complete the installation.

- Wire cutters
- Connector crimp tool
- Crimp pins
- 25-pin EFIS harness to mate with EFIS-D6 (may have been purchased with your EFIS-D6)
- Connector to mate with Gray code transponder

ELECTRICAL INSTALLATION

The following section describes the wiring requirements for using the Encoder Converter. Please follow these instructions explicitly as improper wiring can result in permanent damage to your unit.

RECOMMENDED WIRING PRACTICES

NOTE: Use correct splicing techniques for all electrical connections, taking care to properly insulate any exposed wire. A short circuit between any of the wires may cause damage to the Encoder.

The wire used in construction of your Encoder Converter is 22 gauge avionics grade Tefzel wire, which meets Mil Standard MIL-W-22759/16.

Installing: Make sure all connections are secure and all wires are routed and strain relieved to ensure that the wires will not chafe against any other object in the aircraft.

STEP 1: TRANSPONDER WIRING

Wire the Encoder Converter signals to their respective connections on your Mode-C transponder. Mode-C transponder pin-outs vary from device to device. To find the correct pin-out, look at the manual for your transponder or contact its manufacturer. The table below details which color wire should be connected to each Transponder pin. All of the wires listed in the table leave one end of the Encoder Converter in a single bundle. If your transponder has a switched power output, connect this to the power inputs on the Encoder Converter. If your transponder does not include this switched power output, the Encoder Converter power connections should be made directly to your switched avionics power. Ensure that all avionics power is off before performing the wiring step of this installation.

Transponder Pin	Encoder Converter Wire Color
A1	Yellow
A2	Green
A4	White with Blue
B1	Blue
B2	Orange
B4	White with Red
C1	White with Green
C2	White
C4	White with Black
Power (10V-30V)	Red
Gnd	Black
Strobe Signal	No Connection

If your Altitude Transponder has either a strobe signal or a D4 pin, leave these pins unconnected.

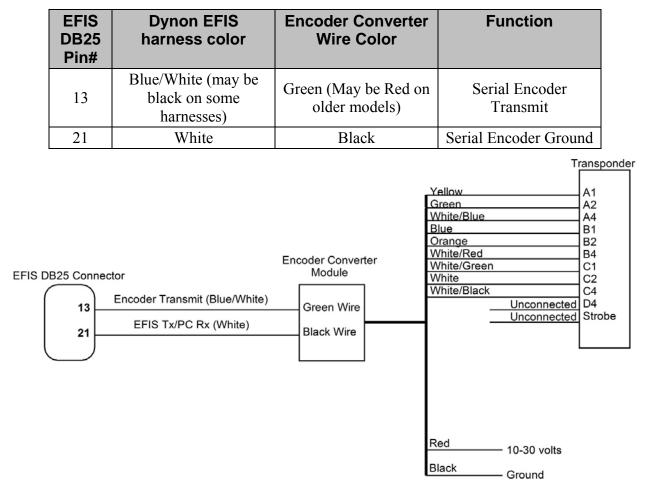
The Gray code output of the Encoder Converter reports altitude not adjusted for barometric pressure, as required by FAA specification. The altitude reported by the EFIS-D6 encoder will always match the altitude shown on screen when the BARO value is set to 29.92 inHg.

STEP 2: CONNECTING TO THE EFIS-D6

Before wiring connections to the EFIS-D6 check to ensure that the wire length between your Encoder Converter and your EFIS-D6 is appropriate. Add or remove wire length if needed or desired. Customizing the wire length will facilitate an installation that is both cleaner and more secure.

The only pins of interest on the EFIS-D6 connector for the Encoder Converter installation are pins 13 and 21. The two wires exiting the Encoder Converter are the EFIS-TX and the EFIS-Ground, which are green (or red) and black respectively, and 2 feet in length. Connect these wires to the EFIS-D6 25-pin female harness.

Ensure that your EFIS-D6 is powered off. Then connect the black EFIS Ground wire to pin 21. Then, connect the green wire to pin 13 (Serial Encoder Transmit) on the EFIS harness.

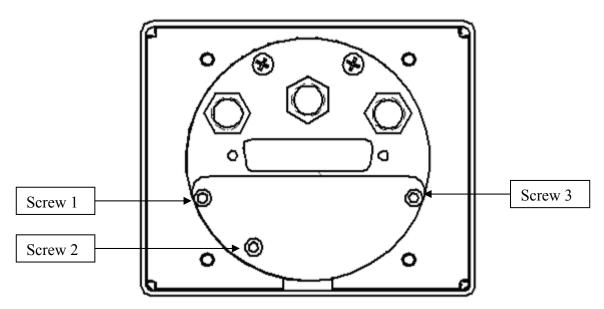


STEP 3: EFIS-D6 ENCODER FORMAT

For proper communication the EFIS Altitude Encoder format must be set to format number one. To change this setting, from the main menu, select: SETUP > ALTENC. Press FRMAT until it reads "1."

Appendix D: Replacing the EFIS-D6 battery pack

1. Remove the three 7/64" hex screws from the battery door of the EFIS-D6. Do not remove the Phillips or D-sub screws.



- 2. If you previously had a battery, disconnect it from the EFIS-D6 by unplugging the battery connector and gently pulling out old battery. It is safe to *gently* pull on the battery wire to remove the battery.
- 3. Insert the battery with the "bumpy" side up, toward the foam.
- 4. Connect the battery connector to the battery. The connector is keyed; make sure it is positioned correctly.
- 5. Position the connector so it is centered on the end of the pack. Verify battery pack is properly centered, not under screw 2.
- 6. Reinsert screw 2 first and tighten to 12 in-lbs.
- 7. Caution: Screws 1 and 3 are screwed into the extrusion and are easy to over-torque. Press on the back plate as you insert screws 1 and 3 and tighten to 72 in-ounces.

Appendix E: Upgrading EFIS-D6 to EFIS-D10A

The EFIS-D6 is Dynon's simple, more affordable version of Dynon's full-featured EFIS-D10A. Your EFIS-D6 can be upgraded to the feature set of the EFIS-D10A, which provides the following features and more:

- HSI Capability
- Optional autopilot interface
- GPS and NAV radio interconnectivity
- Interoperability with other Dynon instruments
- Checklists
- Bugs
- Timers
- On-screen information such as clock, VSI, OAT, Gmeter

The upgrade process can only be done at the factory. Contact Dynon Customer Support (<u>support@dynonavionics.com</u> or 425-402-0433) for upgrade pricing, turnaround time, and other details.

Appendix F: Weights

Adding any new instrument to an aircraft requires the installer to be aware of its weight and how that affects the overall weight and balance of the plane. The following are the weights of the EFIS-D6 and associated Dynon-supplied sensors.

EFIS-D6	1 lb 9 oz (0.709 kg)
EFIS-D6 + battery	1 lb 15 oz (0.879 kg)
EFIS 25-pin wiring harness	
EDC-D10A	
EFIS OAT	
Heated AOA/Pitot Probe & Heater Controller	
Unheated AOA/Pitot Probe	

Appendix G: EFIS-D6 Specifications

Mechanical	Fits into standard 3 1/8" panel hole Optional flush mount bracket available		
Operating Temperature	-22° to 122° F (-30° to 50° C)		
Power	Voltage:	10 - 30 Vdc	
	Power:	8 watts typical; 13 watts maximum	
Connections	Wiring:	DB25 male connector	
Screen	Type:	AMLCD, TFT (Thin Film Transistor)	
	Backlight:	450 nits	
	Size:	3.8" diagonal (96 mm)	
	Resolution:	320 x 240 color pixels	
	1 - AOA Audio Alarm		
Inputs/Outputs	1 - RS-232 bidirectional PC communication and GPS aiding		
	input		
	1 - RS-232 serial encoder output		